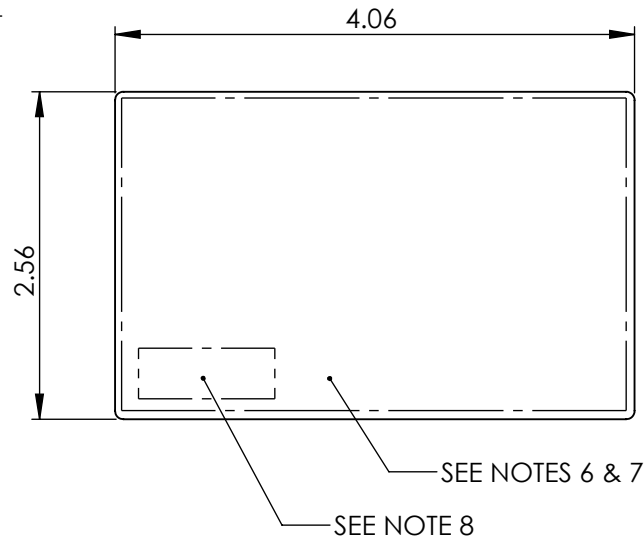
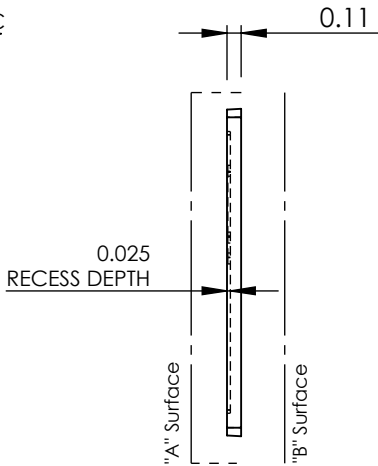
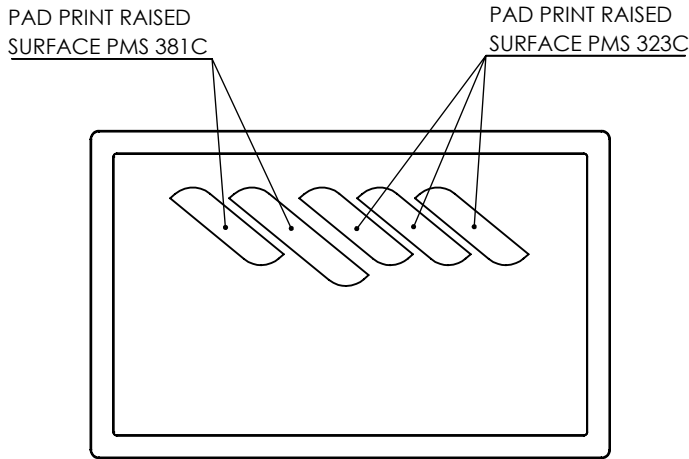



REVISIONS			
REV.	DESCRIPTION	DATE	UPDATED BY
1	INITIAL DESIGN	1/1/19	K. MEYER
A	RELEASE FOR PRODUCTION	1/1/20	K. MEYER



- NOTES:
- PARTIALLY DEFINED DRAWING. THIS DRAWING SHALL BE USED WITH THE DESIGN MODEL FOR COMPLETE PRODUCT DEFINITION AND UNDEMENTIONED FEATURES
 - PART TO BE FREE OF SINK MARKS, TOOLING MARKS, FLASH, SHARP EDGES, OR BURRS WHICH MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING, APPEARANCE OR FUNCTION
 - ALL PART AND PROCESS CHANGES MUST BE APPROVED
 - PARTS TO CONFORM WITH VISUAL INSPECTION CRITERIA AND GUIDELINES (WI-Q-03)
 - PAD PRINT FINISH MUST PASS FINISH TESTING REQUIREMENTS (WI-Q-02)
 - DIE CUT 3M 4941 ADHESIVE TO BE APPLIED TO BACK OF PART, OFFSET 0.05" FROM OUTER EDGE
 - ADHESIVE TO HAVE 0.5" X 0.5" TAB ON RELEASE LINER FOR EASY REMOVAL
 - GENERAL LOCATION FOR COO, CAVITY NUMBER AND PART NUMBER. TEXT TO BE RAISED ON SURFACE AND LETTERING 0.125" TALL
 - UNLESS OTHERWISE NOTED, SURFACE TEXTURE TO BE APPLIED AS FOLLOWS:
 - "A" SURFACE: SPI A3
 - "B" SURFACE: The machined surface of the mold is acceptable

MATERIAL: BAYBLEND 2953, WHITE		TOLERANCES UNLESS OTHERWISE SPECIFIED		FORM MFG 149 Harvest Dr Coldwater, OH 45828 www.4mmfg.com 
FINISH: SEE NOTES		SAE	METRIC	
DRAWN BY: K. MEYER		DATE: 1/1/19	ANGULAR ±1.0° ±1.0° DECIMAL .X ±.03 ±.76 DECIMAL .XX ±.01 ±.25 DECIMAL .XXX ±.005 ±.127	
SHEET 1 of 1		UNITS: SAE	ALL DIMENSIONS ARE SAE UNLESS OTHERWISE SPECIFIED. COMMERCIAL TOLERANCES SHALL APPLY ON BAR ROD, WIRE, SHEET, ETC.	
DO NOT SCALE DRAWING			PART NAME: FORM MANUFACTURING BADGE PART NUMBER: 105723	
				REV A

THIS PRINT AND THE INFORMATION CONTAINED THEREIN ARE PROPERTY OF FORM MFG, LLC ARE FURNISHED TO THE HOLDER IN CONFIDENCE AND ARE NOT TO BE REPRODUCED, USED, OR DISCLOSED TO OTHERS WITHOUT THE EXPRESS WRITTEN PERMISSION OF FORM MFG, LLC.